

## **KERN COUNTY WATER SUPPLY SYSTEMS ORDINANCE**

### **Well Construction Approved Sealing Material**

Sealing material shall consist of neat cement, sand cement, concrete, or bentonite. Cuttings from drilling, or drilling mud, shall not be used for any part of the sealing material.

#### **1. Cement-based Sealing Material:**

- a. **Neat Cement.** For Types I or II Portland cement, neat cement shall be mixed at a ratio of one 94-pound sack of Portland cement 5 to 6 gallons of clean water.
- b. **Sand Cement.** Sand-cement shall be mixed at a ratio of not more than 188 pounds of sand to one 94-pound sack of Portland cement (2 parts sand to 1 part cement, by weight) and about 7 gallons of clean water, where Type I or Type II Portland cement is used. This is equivalent to a '10.3 sack mix.' Less water shall be used if less sand than 2 parts sand per one part cement by weight is used.
- c. **Concrete.** Concrete shall consist of Portland cement and aggregate mixed at a ratio of at least six-94 pound sacks of Portland cement per cubic yard of aggregate. A popular concrete mix consists of eight-94 pound sacks of Type I or Type II Portland cement per cubic yard of uniform 3/8-inch aggregate.

#### **2. Bentonite Sealing Material**

Bentonite used for annular seals shall be commercially prepared, powdered, granulated, pelletized, or chipped/crushed sodium montmorillonite clay. The largest dimension of pellets or chips shall be less than 1/5 the radial thickness of the annular space into which they are placed.

Bentonite clay mixtures shall be thoroughly mixed with clean water prior to placement. A sufficient amount of water shall be added to bentonite to allow proper hydration. Depending on the bentonite sealing mixture used, 1 gallon of water should be added to about every 2 pounds of bentonite. Water added to bentonite for hydration shall be of suitable quality and free of pollutants and contaminants.

Bentonite preparations normally require ½ to 1 hour to adequately hydrate. Actual hydration time is a function of site conditions and the form of bentonite used. Finely divided forms of bentonite generally require less time for hydration, if properly mixed.

Dry bentonite pellets or chips may be placed directly into the annular space below water, where a short section of annular space, up to 10 feet in length, is to be sealed. Care shall be taken to prevent bridging during the placement of bentonite seal material.

Unamended bentonite clay seals should not be used where structural strength of the seal is required, or where it will dry. Bentonite seals may have a tendency to dry, shrink and crack in arid and semi-arid areas of California where subsurface moisture levels can be low. Bentonite clay seals can be adversely affected by subsurface chemical conditions, as can cement-based materials.

Bentonite clay shall not be used as a sealing material if roots from trees and other deep rooted plants might invade and disrupt the seal, and/or damage the well casing. Roots may grow in an interval containing a bentonite seal depending on surrounding soil conditions and vegetation.

Bentonite-based sealing material shall not be used for sealing intervals of fractured rock or sealing intervals of highly unstable, unconsolidated material that could collapse and displace the sealing material, unless otherwise approved by the enforcing agency. Bentonite clay shall not be used as a sealing material where flowing water might erode it.

### **3. Other Approved Sealing Material**

Well proportioned mixes of silts, sands, and clays (or cement), and native soils that have a coefficient of permeability of less than 10 feet per year.